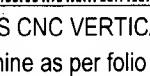
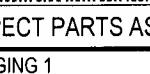


Thursday, 10/19/2006 9:34:33 AM  
Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	KEY CHAIN (350)
Job Number	: 29072		
Estimate Number	: 11794		
P.O. Number	: N/A	Part Number	: D2505350
This Issue	: 10/19/2006 S.O. No. : N/A	Drawing Number	: D2505 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A
Previous Run	: 26057 Type : MACHINED PARTS	Material	: N/A
Written By	: <u>CF 06 10 19</u>		
Checked & Approved By			
Comment	: Est. B 00:08.24 Re-format EC		
<b>Additional Product</b>  Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0750X00125	6061-T6 Bar .75" x .125" 	
Comment: Qty.: 0.3063 f(s)/Unit Total : 30.6285 f(s) 6061-T6 Bar .75" x .125" Material: 6061-T6 bar $\frac{3}{4}$ " x 0.125" thick Batch: <u>M102508</u> J.F. 06/11/01 100			
2.0	BAND SAW	BAND SAW 	
Comment: BAND SAW Cut blanks 3.500" long J.F. 06/11/01 100			
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1 	
Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per folio 2505-A & 2505-B (350 aircraft) Deburr J.F. 06/11/01 100			
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE J.F. 06/11/01 100			
5.0	PACKAGING 1	PACKAGING RESOURCE #1 	
Comment: PACKAGING RESOURCE #1 Identify and Stock B29-68 Location: PPP D2588 J.F. 06/11/01 100			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/11/03  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/19/2006 9:34:34 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: KEY CHAIN (350)

Job Number: 29072

Part Number: D2505350

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(100)

Comment: FINAL INSPECTION/W/O RELEASE

6/11/03

Job Completion



6/11/03

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN K HAND	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BG</i>	APPROVED	DRAWING NO. D2505	REV. A SHEET 1 OF 2
DATE 95:11:07		TITLE DART KEYCHAIN	SCALE 1:1

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WORK ORDER  
NO. *29072*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

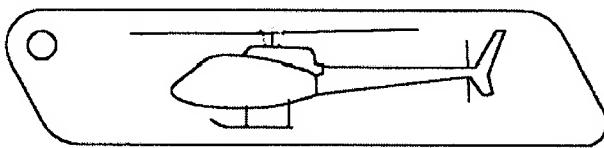
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**



DESIGN K HAND	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>Bee</i>	APPROVED	DRAWING NO. D2505	REV. A SHEET 2 OF 2
DATE 95:11:07		TITLE DART KEYCHAIN	SCALE 1:1



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WORK ORDER  
NO. *29072*

Dart Aerospace Ltd

W/O:

## **WORK ORDER CHANGES**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

**NCR:** Yes No    **DQA:** \_\_\_\_\_    **Date:** \_\_\_\_\_

**QA: N/C Closed:** \_\_\_\_\_ **Date:** \_\_\_\_\_